10'

20'   Plan View

SETUP INSTRUCTIONS

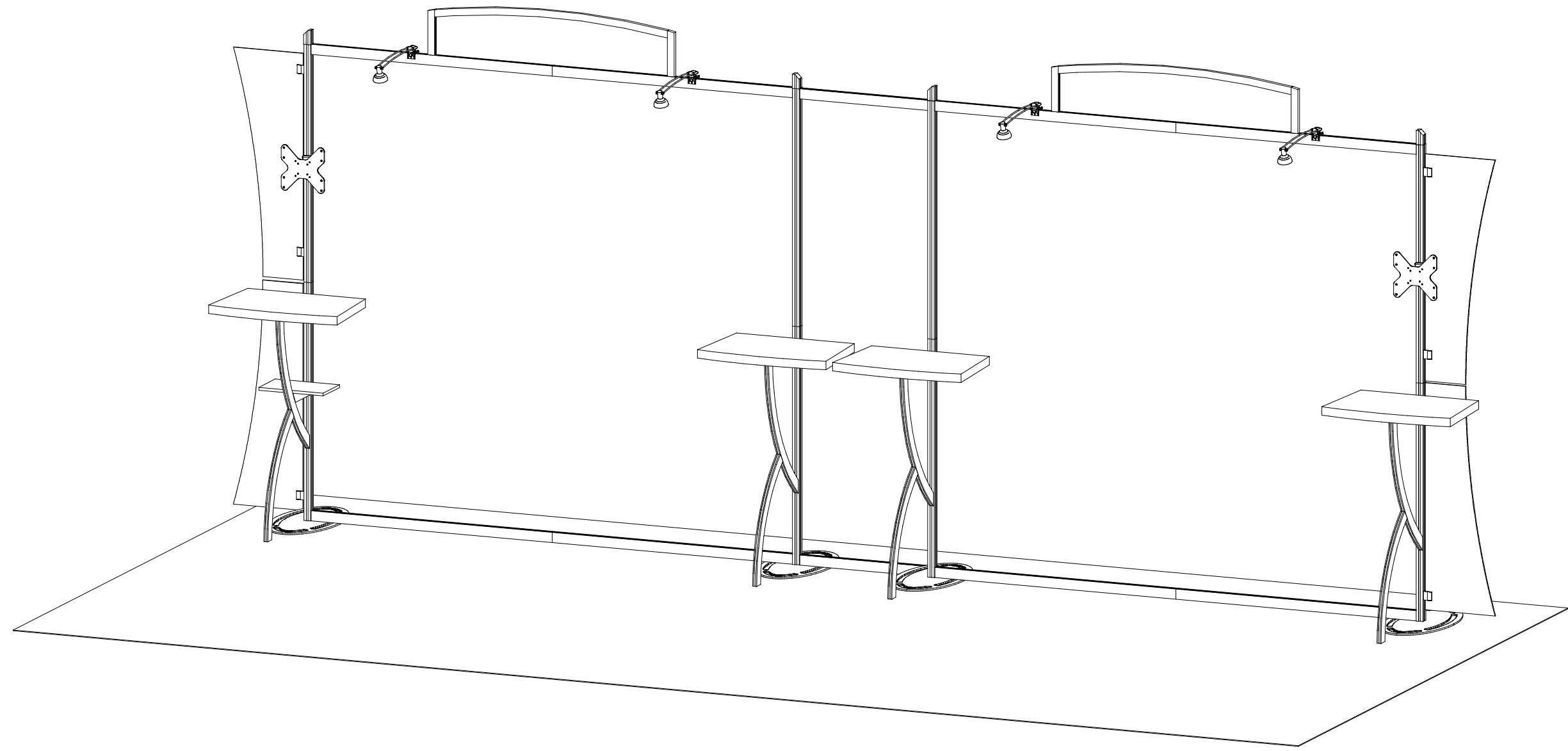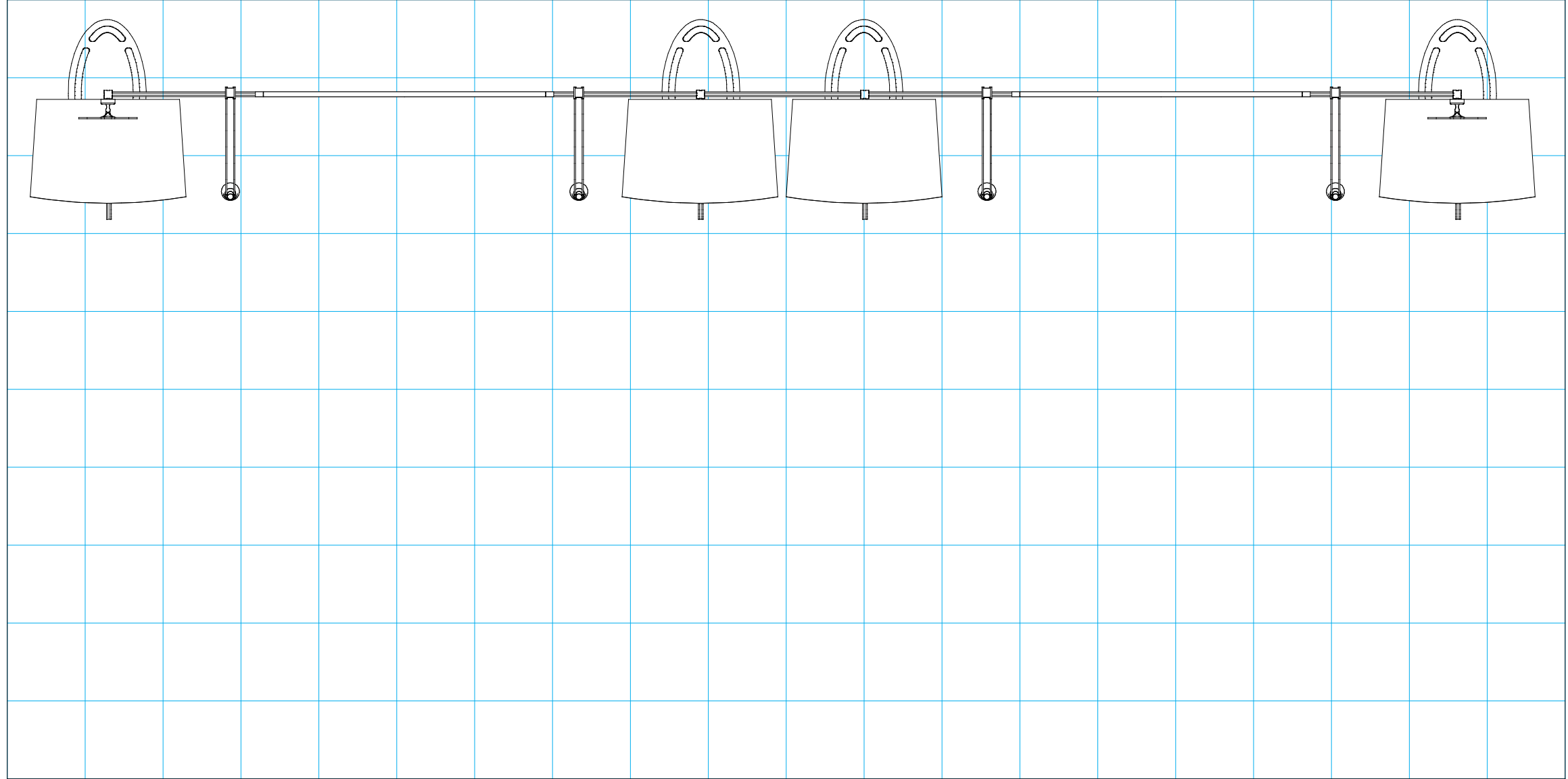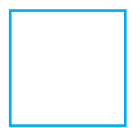If you would like to tell us about your experience with your setup instructions please email us at **info@classicexhibits.com**

= 1 sq foot

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.

- The setup instructions are created specifically for this configuration.

- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.

- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**

- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.
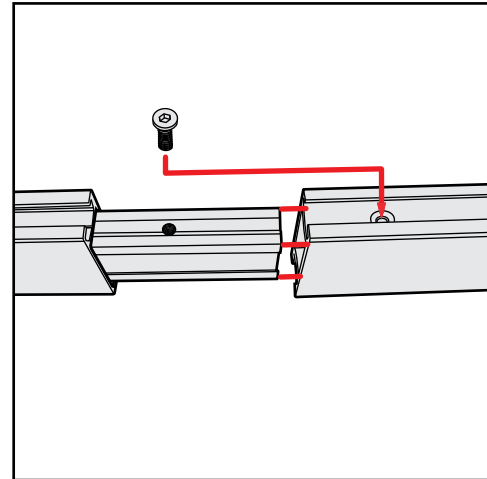
Disassembly

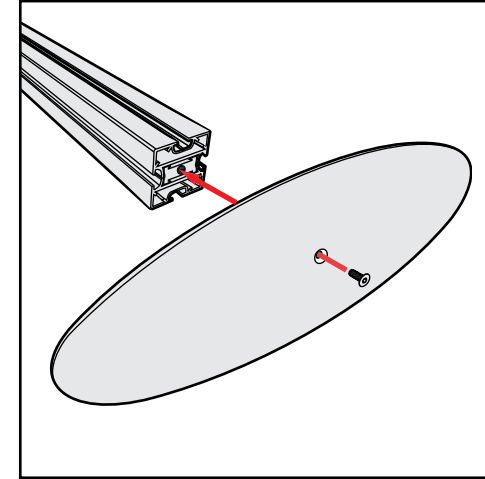- For loss prevention, tighten all set screws and locks during disassembly.
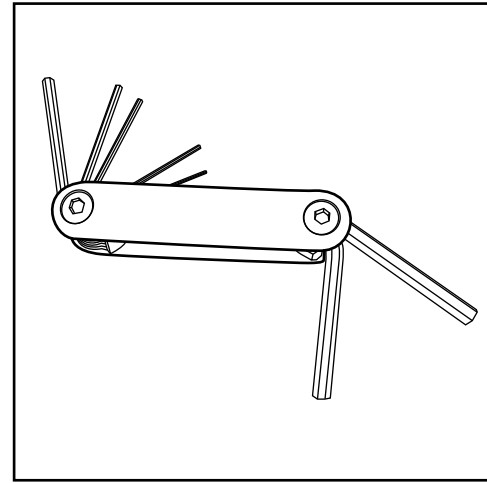
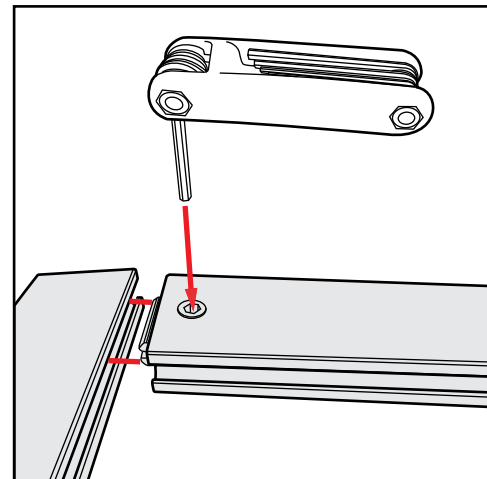Hex Tool - Essential for Assembly
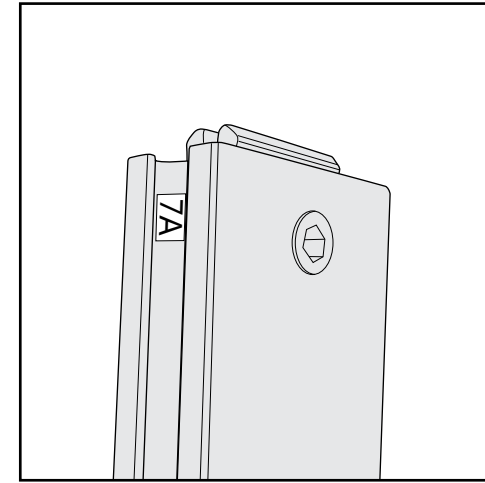
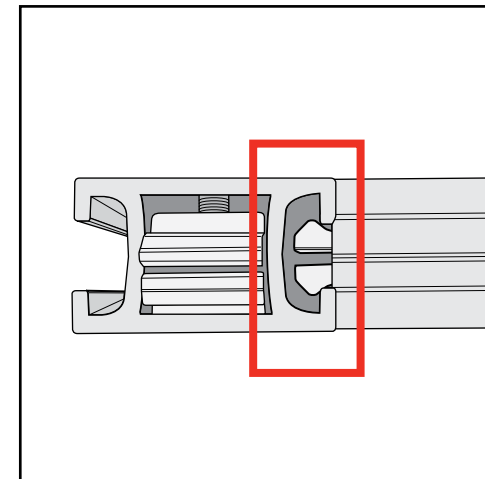Part Identification - Numbering

Spline Connection

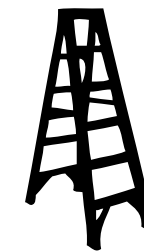Base Plate & Extrusion Connection

Extrusion & Lock Connection

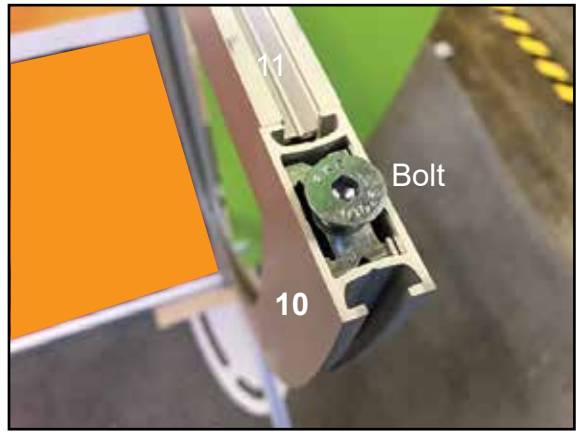Engaged Lock

WARNING

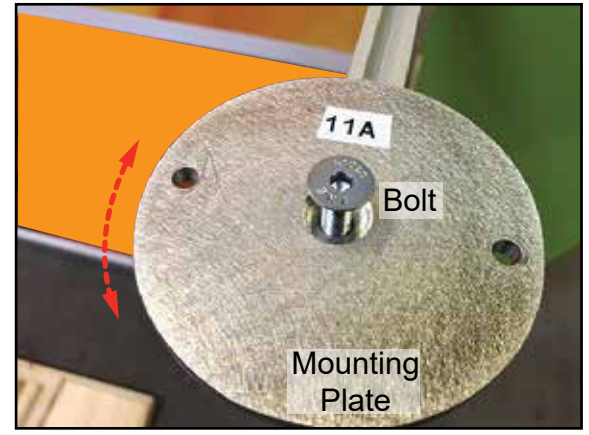DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED

Completed Assembly

Counter

Bottom view of counter

11A

Mounting Plate
w/ Wing Nuts

1) Mounting plate & wing nuts, in packed position.

11

Bolt

10

2) Mounting plate bolt in, packed position.

11A

Bolt

Mounting Plate

3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.

Bottom view of counter

Mounting Plate

Fixed Counter Bolt

Fixed Counter Bolt

10
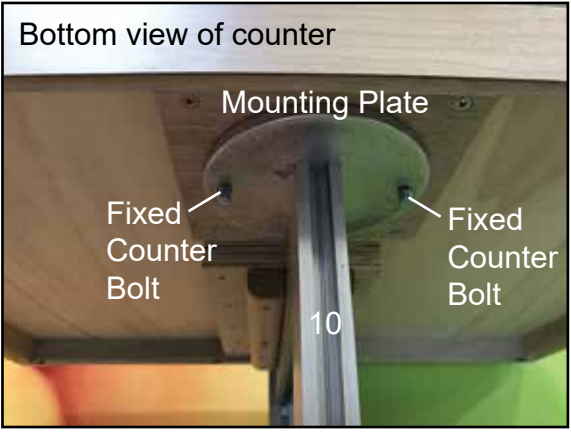
4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.

Hex Tool

Bolt
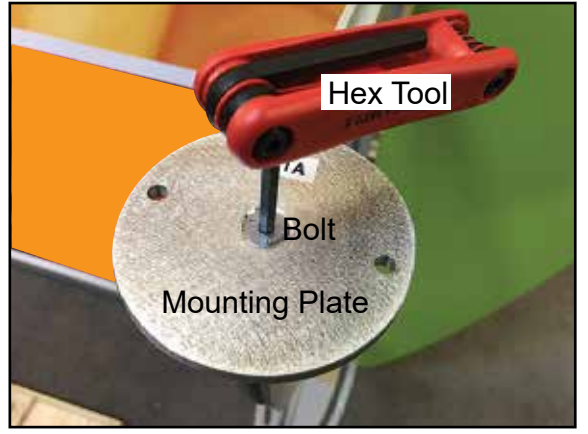
Mounting Plate

5) Tighten bolt, using hex tool, to secure.

Bottom view of counter

Wing Nut

Wing Nut

11

10

6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Counter Attachment

Counter

Fixed Bolts

Mounting Plate [11A]

Wing Nut

11

10

Attach mounting plate to curved extrusion [10], using bolt. Insert fixed bolts, located on underside of counter, into holes of flange plate. Secure with wing nuts.
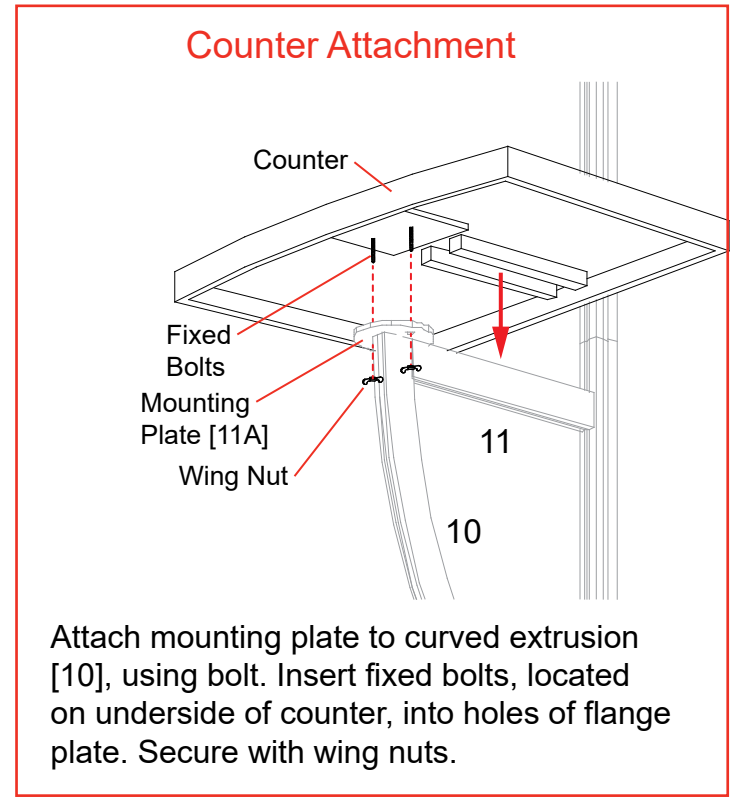
Keep mounting plate [11A] and wing nuts attached to counter, when packing.

Keep bolt attached to [10], when packing.

Top View of Each Level

Level 1 (Bottom Level)
- Wing Panels
- Assembled Header

Level 2
- 6A
- 6B
- A,A
- B,B
- 4A, 4B, 5A, 5B
- 4C
- 2B,2A
- 3A,3B

Level 3
- 10A
- 11
- Base Plates
- 10
- Counter Top
- 11A
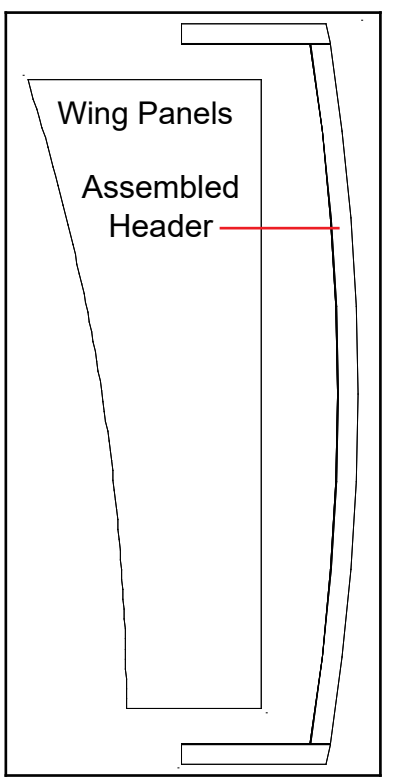
Level 4
- 10A
- 11
- Base Plates
- 10
- Counter Top
- 11A
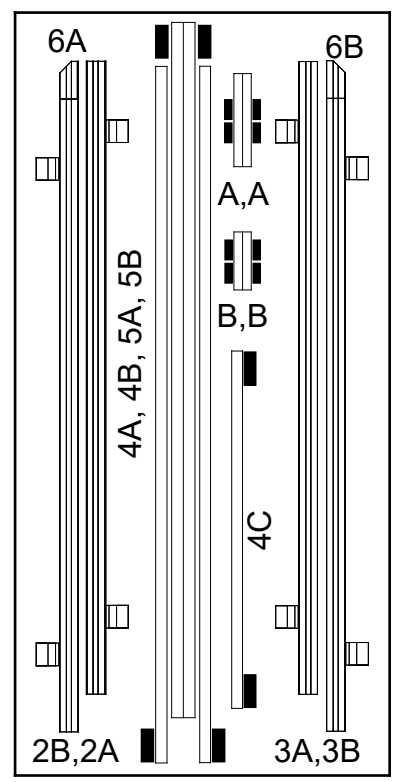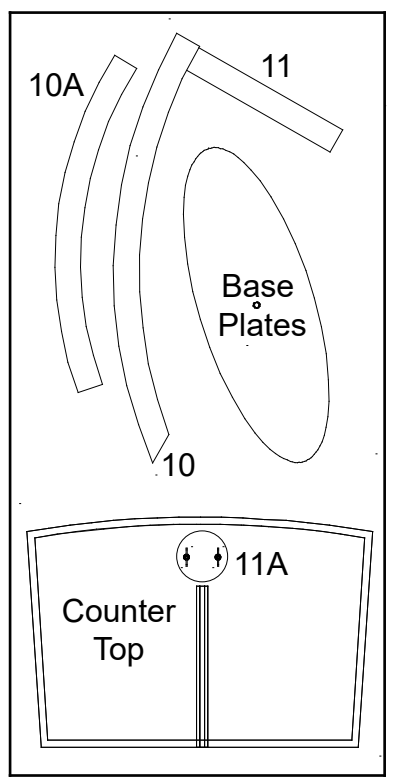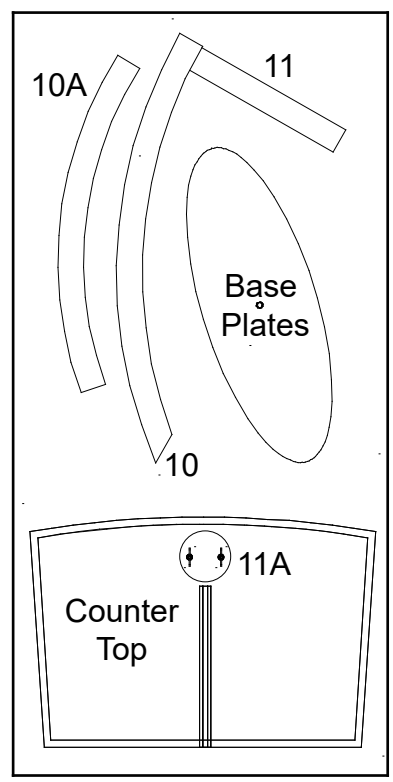
- Lights
- Graphics
- Setup Hardware
- Shelf

SACAGAWEA
DESIGNS

Top View of Each Level

Wing Panels

Assembled Header —

Level 1 (Bottom Level)

6A

4A, 4B, 5A, 5B

A,A

B,B

5C

2C,2D

6B

3C,3D

Level 2

10A

11

Base Plates

10

11A

Counter Top

Level 3

10A

11

Base Plates

10

11A

Counter Top

Level 4

Monitor Mount

Monitor Mount
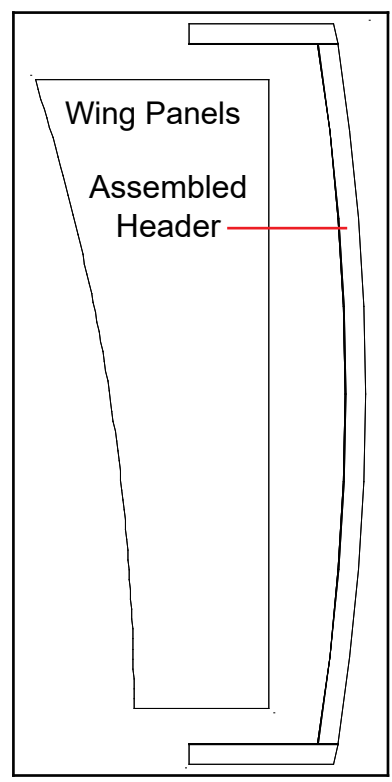
Item	Qty.	Description
1	2	Base Plate
2A,2B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps
3A,3B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps
2C,2D	1,1	42" S40 Vertical Extrusion
3C,3D	1,1	42" S40 Vertical Extrusion
4A,4B	2,2	45" Z45 Horizontal Extrusion
5A,5B	2,2	45" Z45 Horizontal Extrusion
4C,5C	1,1	24" Z45 Horizontal Extrusion
6A,6B	2,2	2.5" S40 Angle-Cut Vertical

Steps:
1) Attach base plates [1] lower verticals [2A] [3A] [2C] and [3C], using bolts.
2) Connect verticals [2A to 2B] [2C to 2D], [3A to 3B] and [3C to 3D], using connection bars [B]. See Straight Connection with Knobs detail.
3) Connect horizontals [4A to 4B] and [5A to 5B], using connection bars [A]. See Straight Connection with Knobs detail.
4) Attach vertical assemblies [2A/2B] [3A/3B] [2C/2D] and [3C/3D] with horizontal assemblies [4A/4B] and [5A/5B]. See Corner Connection with Knob detail.
5) Connect extrusions [6A] and [6B] to verticals [2B] [2D] [3B] and [3D]. See 2.5"h Angle-Cut Vertical Attachment detail.
6) Connect left & right assemblies using horizontals [4C,5C].
7) Attach graphic to Velcro on back of assembled Backwall.
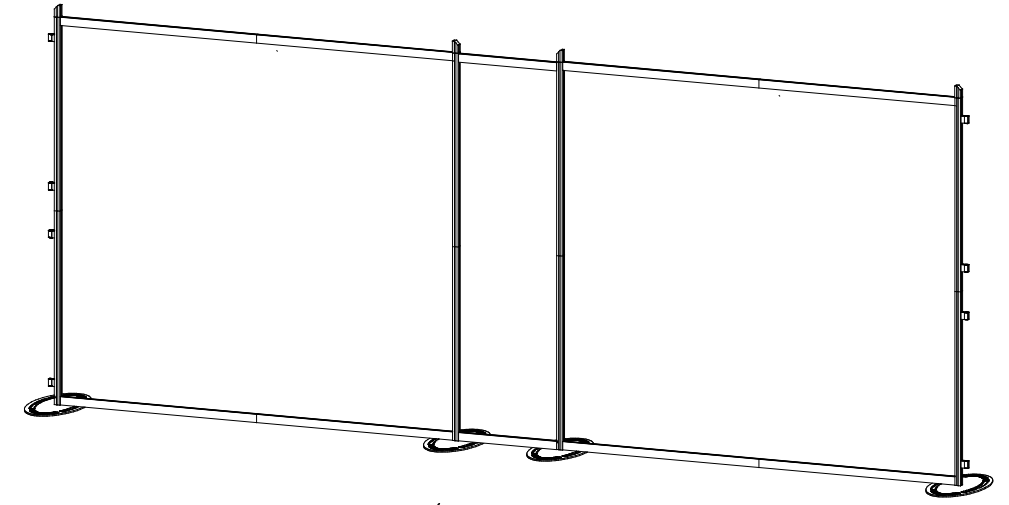
When Assembled

Corner Connection with Knob

Knob

Turn knob clockwise to tighten lock.

Do not over tighten Knobs

Straight Connection with Knobs
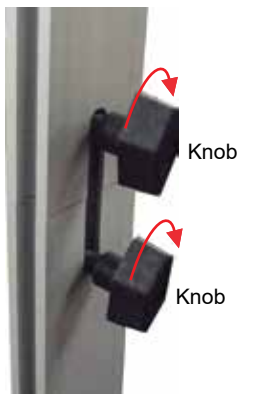
Knob

Knob

Slide connection bar between extrusions, then turn knobs clockwise to tighten lock.

Do not over tighten Knobs

Keep extrusions [6A,6B] attached to [2B,2D,3B,3D].

6A

5A

A

5B

6B

5C

Velcro on BACK/Bottom Edges

Velcro on BACK Edges of Verticals

Velcro on BACK/Bottom Edge

6A

5A

A

5B

6B

Velcro on BACK Edges of Verticals

Velcro on BACK/Bottom Edges

2B

3D

3B

Horizontal Placement

Stopper

Set upper horizontal extrusion on top of stopper of verticals.

B

2D

B

Velcro on extrusions must face to **BACK** of assembled Backwall.

B

2.5"h Angle-Cut Vertical Attachment

Connector

Set Screw

Velcro

Insert connector into groove of vertical extrusion, then tighten set screw to secure.

Back View of Backwall

Velcro on BACK/Inside Edges of Right Verticals

B

2A

Velcro on BACK/Inside Edges of Left Verticals

2C

Velcro on BACK/Top Edge

3C

Velcro on BACK/Top Edge

Velcro on BACK/Top Edge

1

4A

A

4B

1

4C

1

4A

A

4B

Bolt

1

Bolt

Connection bars [A] stay attached to [4A,5A].

Connection bars [B] stay attached to [2A,2C,3A,3C].

Bolt

FRONT VIEW

Bolt

Keep A10 clamps attached to [2A,2B,3A,3B].

Bolt

Steps:
1) Connect lights to top horizontal extrusions. See Light Connection detail.
2) Attach assembled Header Frames and affix graphics using Velcro.
3) Attach extrusions [10/11] to verticals [2A], [2C], [3C] & [3A]; connect shelf to vertical [2A].
4) Attach support legs [10A] to curved extrusions [10].
5) Attach flange plates [11A] to top of curved extrusions [10], using bolts.
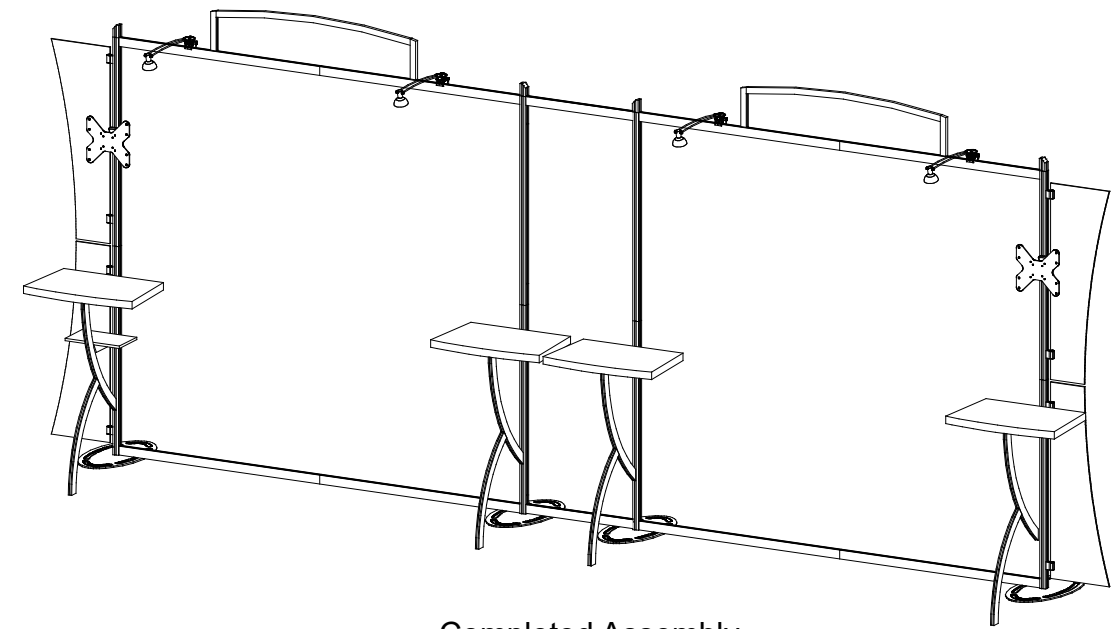6) Attach counter tops to counter mounting plates [11A]. See Counter Assembly page.
7) Attach Wings to A10 clamps. See Clamp Attachment detail.
8) Attach Monitor Mounts to verticals [2B] & [3B]. See Monitor Mount Attachment detail.

Item	Qty.	Description
7/8/9	2/2/2	Header Frame
10	4	30.2" Curved Extrusion
10A	4	Support Leg
11	4	12.184" Horizontal Extrusion
11A	4	Counter Mounting Plate

Completed Assembly

＊ Monitor Mount Attachment

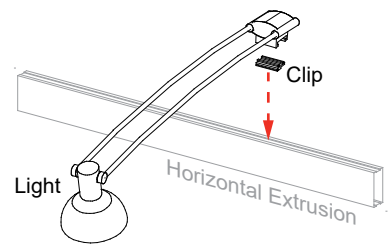V4 Connectors

Monitor Mount Back Piece
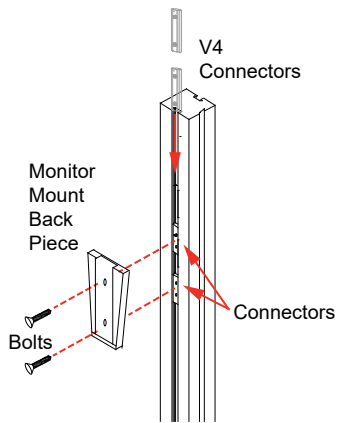
Connectors

Bolts

Slide V4 Connectors into groove of Extrusion. Tighten Set Screws to secure connectors in place.

Attach Monitor Mount back piece to Extrusion, using bolts.

Then slide monitor mount into back piece.

＊ Light Connection

Clip

Light

Horizontal Extrusion

Light

Clip

Light

Clip

Slide light onto clip then lock clip into groove of horizontal extrusion.

Wing

2B

Screw

11A

11

2A

Shelf

Wing

10

10A

9

7

8

Velcro on extrusions must face to **BACK** of assembled Header.

＊

Keep header frames assembled when packing.

Clamp Attachment

Set Screw

Connector

A10 Clamp

Knob

Keep A10 clamps attached to verticals.

1) Slide connector of clamp into extrusion groove.
2) Tighten set screw when A10 is in desired location.
3) Insert wing into clamp.
4) Tighten knob on clamp to secure wing in place.

2D

3D

Screw

11A

11

2C

Screw

11A

11

3C

9

7

8

Velcro on extrusions must face to **BACK** of assembled Header.

＊

Clamp

3B

Wing

Screw

11A

11

3A

10

10A

Wing

10A

10A

10

FRONT VIEW